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各向异性界面动力学与各向异性表面张力的相互 作用对定向凝固过程中深胞晶生长的影响

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通过应用匹配渐近展开法和多变量展开法研究了各向异性界面动力学与各向异性表面张力的相互作用 对定向凝固过程中深胞晶生长的影响.结果表明: 当各向异性界面动力学与各向异性表面张力的偏好方向之 间相差角度为 θ_0 时, θ_0 会对深胞晶生长形态产生影响; 当 $0 \leq \theta_0 \leq \pi/4$ 时,随着 θ_0 的增大,深胞晶的指状界 面全长减小,深胞晶根部的深度减小,根部附近界面的曲率减小,而曲率半径增大; 当 $\pi/4 \leq \theta_0 \leq \pi/2$ 时,随 着 θ_0 的增大,深胞晶的指状界面全长增大,深胞晶根部的深度增大,根部附近界面的曲率增大,而曲率半径 减小.

关键词: 定向凝固, 各向异性表面张力, 各向异性界面动力学, 深胞晶生长 PACS: 68.70.+w, 81.10.Aj, 81.30.Fb DOI: 10.7498/aps.66.106801

1引言

几十年来, 定向凝固过程中的深胞晶生长一直 是凝聚态物理和材料科学的研究重点. 已经有许 多实验和数值模拟^[1-4]通过使用Hele-Shaw模型 对深胞晶生长问题进行了研究. Hele-Shaw 模型包 括细长的样本材料及两个恒温区:一个高于平直 界面液化温度 T_M 的高温区(温度为 T_H)和一个低 于 T_M 的低温区(温度为 T_C).以恒定速度V由高 温区向低温区拉动样本,随着拉速V的增加,固液 界面由低速生长的平直界面依次演变为小振幅的 胞晶界面、大振幅的深胞晶界面、枝晶界面、细胞 晶界面,最后变为高速生长的平直界面.Xu等^[5,6] 在Mullins和Sekerka^[7,8]建立的平界面形态线性 稳定性理论(称为M-S理论)基础上,运用Saffmen-Taylor^[9]曲线坐标得到了各向同性表面张力下的 深胞晶形态的近似解析解. 大量的研究表明, 各 向异性表面张力和各向异性界面动力学都会对胞 晶生长的界面形态产生影响. Etsuro和 Sekerka^[10]

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发现各向异性表面张力和各向异性界面动力学 是胞晶生长存在优选方向的根本原因. 王志军 等^[11,12]和Trivedi等^[13]分别研究了各向异性表面 张力和各向异性界面动力学对定向凝固过程中胞 晶微结构生长方向的影响,发现各向异性表面张力 和各向异性界面动力学都会使胞晶界面倾斜生长. 陈明文等^[14,15]研究了考虑表面张力和界面动力学 各向异性的定向凝固过程中深胞晶生长的界面形 态,揭示了深胞晶界面微结构形态形成的物理机 制.本文研究了各向异性表面张力和各向异性界面 动力学的相互作用对深胞晶生长形态的影响,即各 向异性表面张力和各向异性界面动力学的偏好方 向不一致,相差角度为θ₀时,θ₀会对深胞晶生长形 态产生影响.

2 定向凝固系统的数学模型

考虑定向凝固过程中的样本材料是细长的深 胞晶生长,凝固过程可视为二维.且二元混合系统

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中的次组元为稀释的杂质;忽略固相内的溶质扩 散;除扩散系数外的热力学性质在固相和液相内是 相同的,系统不存在对流.该系统下的深胞晶生长, 其液相位于上半空间,界面拉伸速度为V,方向指 向为液相方向向上.界面随着时间的变化向上移 动,设原点位于胞晶尖端的直角坐标系Oxy中,温 度梯度为 $G_{\rm T}$,远场浓度为 C_{∞} ,胞晶列的周期为 $l_{\rm w}$.

选取深胞晶尖端曲率半径 l_t 为长度尺度, $l_D = \kappa_D/V$ 为溶质扩散长度,其中 κ_D 为溶质扩散系数.本文假定深胞晶尖端曲率半径远远小于溶质扩散长度,即 $l_t \ll l_D$.选取Péclet数 $Pe = \varepsilon = l_t/l_D$ 为小参数,拉速V为速度尺度, l_t/V 为时间尺度, $\Delta H/(c_p \rho)$ 为温度尺度,其中 ΔH 为单位体积内固相产生的潜热, c_p 为液相比热, ρ 为熔体密度,远场浓度 C_∞ 为浓度尺度.于是,热传导方程、溶质扩散方程和界面上的界面方程转化为 无量纲的控制方程.

本文选取以下无量纲参数: $\Gamma = l_c/l_t$ 为表面 张力参数且 $\Gamma \ll 1$,其中 $l_c = \gamma c_p \rho T_M/(\Delta H)^2$ 为毛 细管长度, γ 为表面张力系数; $M_* = V/\mu T_M$ 为界 面动力学参数且 $M_* \ll 1$,其中 μ 为界面动力学系 数; $M = -\frac{mC_{\infty}}{\Delta H/(c_p \rho)}$ 为形态学参数,其中m < 0是相图中液相线的斜率; $G = \frac{l_D}{\Delta H/(c_p \rho)} G_T$ 为温 度的无量纲梯度, $\lambda_G = l_D/l_G = G/M$ 为两个长 度单位之比,其中 $l_G = -mC_{\infty}/G_T$, $W = l_w/l_t$ 为主间距参数.与文献[5]类似,假设 $\varepsilon \ll 1$ 且 $\Gamma = O(\varepsilon^2), M_* = O(\varepsilon^2), 即\Gamma = \varepsilon^2 \hat{\Gamma}, M_* = \varepsilon^2 m_*,$ 这里 $\hat{\Gamma} = O(1), m_* = O(1).$

由于解具有周期性,可以仅考虑单个胞晶, 且胞晶侧壁为 $x = \pm W$, W为自由参数. 假定 矩形坐标 (x, y)的原点位于胞晶的尖端,生长区 域的温度分布近似为仅与y有关的线性函数,为 $T = \varepsilon G(y - y_0)$,其中 y_0 为坐标原点到温度为液 化温度 $T_L = 0$ 的距离.选用Saffmen-Taylor (ST) 解^[9]构造曲线坐标系 (ξ, η) .将Hele-Shaw流的流 函数和势函数用 $\Psi = (X, Y)$ 和 $\Phi = (X, Y)$ 表示, 且有

 $\xi=-\Psi, \ \eta=\Phi, \ \zeta=\xi+\eta {\rm i}.$

Saffmen-Taylor 解可以转化为

$$Z = X + Yi = Z(\zeta)$$

= $\lambda_0 \zeta + i \frac{2(1 - \lambda_0)}{\pi} \ln \cos\left(\frac{\pi\zeta}{2}\right).$

曲线坐标于直角坐标系的转化关系为

$$x = WX(\xi, \eta)$$

$$= W\left[\xi - \frac{2(1-\lambda_0)}{\pi} \arctan\left(\frac{\sin(\pi\xi)}{e^{\pi\eta} + \cos(\pi\xi)}\right)\right],$$

$$y = WY(\xi, \eta)$$

$$= W\left\{(2\lambda_0 - 1)\eta + \frac{(1-\lambda_0)}{\pi}\ln\left[\frac{1}{4}\left[(e^{\pi\eta} - 1)^2 + 2e^{\pi\eta}(1+\cos(\pi\xi))\right]\right]\right\},$$
(1)

其中 λ_0 是渐近宽度系数.

考虑4重对称的晶体的表面张力系数

$$\gamma = \gamma_0 [1 - \alpha_4 \cos(4\theta)], \qquad (2)$$

其中 γ_0 是各向同性表面张力系数, α_4 是各向异性表面张力系数, θ 是界面法向量与Oy轴之间的夹角.

界面动力学系数

$$\mu = \mu_0 [1 + \beta_4 \cos(4\theta)], \qquad (3)$$

其中 μ_0 是各向同性界面动力学系数, β_4 是各向异性界面动力学系数.

在 Saffmen-Taylor 曲线坐标系下

$$\tan \theta = \frac{[\partial Y(\xi, \eta)/\partial \xi]}{[\partial X(\xi, \eta)/\partial \xi]},$$

$$\cos(4\theta) = 8\cos^4 \theta - 8\cos^2 \theta + 1$$

$$= B_0 + B_1 \eta_{\rm B} + B_2 \eta'_{\rm B},$$

由(2)式,各向异性的表面张力参数变为

$$\Gamma = \varepsilon^2 \hat{\Gamma} [1 - \alpha_4 \cos(4\theta)]$$

则有

$$1 - \alpha_4 \cos(4\theta) = 1 - \alpha_4 (B_0 + B_1 \eta_{\rm B} + B_2 \eta_{\rm B}'), \quad (4)$$

其中

$$B_{0}(\xi) = \frac{1}{H^{2}} [(1 - 4\lambda_{0} + 8\lambda_{0}^{3} - 4\lambda_{0}^{4}) - 2(1 - 4\lambda_{0} + 6\lambda_{0}^{2} - 4\lambda_{0}^{3})\cos(\pi\xi) + (1 - 4\lambda_{0} + 12\lambda_{0}^{2} - 16\lambda_{0}^{3} + 8\lambda_{0}^{4}) \times \cos^{2}(\pi\xi)],$$

$$B_{1}(\xi) = -\frac{1}{H^{3}} [16\lambda_{0}\pi(1-\lambda_{0})^{3}(\cos(\pi\xi)-1) \\ \times ((2\lambda_{0}^{2}-2\lambda_{0}+1)\cos(\pi\xi)+(2\lambda_{0}-1))],$$

$$B_{2}(\xi) = \frac{1}{H^{2}} [16\lambda_{0}\pi(1-\lambda_{0})\sin(\pi\xi) \\ \times ((2\lambda_{0}^{2}-2\lambda_{0}+1)\cos(\pi\xi) + (2\lambda_{0}-1))],$$
$$H = (2\lambda_{0}-1)\cos(\pi\xi) + (2\lambda_{0}^{2}-2\lambda_{0}+1).$$

曲 (3) 式,各向异性的界面动力学参数变为

$$M_* = \varepsilon^2 m_* \frac{1}{1 + \beta_4 \cos(4\theta)},$$
则有

$$\frac{1}{1 + \beta_4 \cos(4\theta)} = M_0 + M_1 \eta_{\rm B} + M_2 \eta_{\rm B},$$
(5)
其中

$$M_0(\xi) = \frac{1}{H_*} [(2\lambda_0^2 - 2\lambda_0 + 1) + (2\lambda_0 - 1)\cos(\pi\xi)]^2,$$

$$M_1(\xi) = \frac{16}{H_*^2} \lambda_0 \pi \beta_4 (1 - \lambda_0)^3 (\cos(\pi\xi) - 1)$$
× $[(2\lambda_0^2 - 2\lambda_0 + 1) \cos(\pi\xi) + (2\lambda_0 - 1)]$
× $[(2\lambda_0^2 - 2\lambda_0 + 1) \cos(\pi\xi) + (2\lambda_0 - 1)]$
× $[(2\lambda_0^2 - 2\lambda_0 + 1) + (2\lambda_0 - 1)\cos(\pi\xi)],$

$$M_2(\xi) = -\frac{16}{H_*^2} \lambda_0 \beta_4 (1 - \lambda_0)\sin(\pi\xi)$$
× $[(2\lambda_0^2 - 2\lambda_0 + 1) \cos(\pi\xi) + (2\lambda_0 - 1)]$
× $[(2\lambda_0^2 - 2\lambda_0 + 1) \cos(\pi\xi) + (2\lambda_0 - 1)]$
× $[(2\lambda_0^2 - 2\lambda_0 + 1) + (2\lambda_0 - 1)\cos(\pi\xi)]^2,$

$$H_*(\xi) = [(1 - 4\lambda_0 + 8\lambda_0^2 - 8\lambda_0^3 + 4\lambda_0^4)$$
+ $(1 - 4\lambda_0 + 8\lambda_0^2 - 4\lambda_0^3)\beta_4]\cos(\pi\xi)$
+ $[(1 - 4\lambda_0 + 6\lambda_0^2 - 4\lambda_0^3)\beta_4]\cos(\pi\xi)$
+ $[(1 - 4\lambda_0 + 4\lambda_0^2)$
+ $(1 - 4\lambda_0 + 12\lambda_0^2 - 16\lambda_0^3 + 8\lambda_0^4)\beta_4]$
× $\cos^2(\pi\xi).$

当各向异性表面张力和各向异性界面动力学 的偏好方向之间相差角度为θ₀时,表面张力系数可 以表示为^[16]

$$\gamma = \gamma_0 \{ 1 - \alpha_4 \cos[4(\theta - \theta_0)] \}.$$

由于

$$\cos[4(\theta - \theta_0)]$$

= $\cos(4\theta)\cos(4\theta_0) + \sin(4\theta)\sin(4\theta_0)$
= $B_0 + B_1\eta_{\rm B} + B_2\eta'_{\rm B},$

则
$$B_0(\xi), B_1(\xi), B_2(\xi)$$
 変为
 $B_0(\xi) = \frac{\cos(4\theta_0)}{H^2} [(1 - 4\lambda_0 + 8\lambda_0^3 - 4\lambda_0^4) - 2(1 - 4\lambda_0 + 6\lambda_0^2 - 4\lambda_0^3)\cos(\pi\xi) + (1 - 4\lambda_0 + 12\lambda_0^2 - 16\lambda_0^3 + 8\lambda_0^4)\cos^2(\pi\xi)] + \frac{\sin(4\theta_0)}{H^2} \{4\lambda_0\sin(\pi\xi)(1 - \lambda_0)[(2\lambda_0 - 1) - (2\lambda_0 - 1)\cos(\pi\xi) + 2\lambda_0^2\cos^2(\pi\xi)]\},$
 $B_1(\xi) = -\frac{\cos(4\theta_0)}{H^3} \{16\lambda_0\pi(1 - \lambda_0)^3[\cos(\pi\xi) - 1]$

$$\begin{split} &\times [(2\lambda_0^2 - 2\lambda_0 + 1)\cos(\pi\xi) + (2\lambda_0 - 1)]\} \\ &- \frac{\sin(4\theta_0)}{H^3} \frac{4\pi(\lambda_0 - 1)^2 \sin(\pi\xi)}{\cos(\pi\xi) + 1} \\ &\times [(-4\lambda_0^4 + 8\lambda_0^3 - 4\lambda_0 + 1) \\ &+ (8\lambda_0^3 - 12\lambda_0^2 + 8\lambda_0 - 2)\cos(\pi\xi) \\ &+ (8\lambda_0^4 - 16\lambda_0^3 + 12\lambda_0^2 - 4\lambda_0 + 1)\cos^2(\pi\xi)], \end{split} \\ B_2(\xi) &= \frac{\cos(4\theta_0)}{H^2} \{16\lambda_0\pi(1 - \lambda_0)\sin(\pi\xi) \\ &\times [(2\lambda_0^2 - 2\lambda_0 + 1)\cos(\pi\xi) + (2\lambda_0 - 1)]\} \\ &- \frac{\sin(4\theta_0)}{H^2} [(4 - 16\lambda_0 + 32\lambda_0^3 - 16\lambda_0^4) \\ &+ (-8 + 32\lambda_0 - 48\lambda_0^2 + 32\lambda_0^3)\cos(\pi\xi) \\ &+ (4 - 16\lambda_0 + 48\lambda_0^2 - 64\lambda_0^3 + 32\lambda_0^4) \\ &\times \cos^2(\pi\xi)]. \end{split}$$

在曲线坐标系 (ξ, η) 下, 整个物理空间被分为 远离根部的外部区域和根部附近的内部区域.

深胞晶生长的稳态解(C,η_B)满足控制方程

$$\frac{\partial^2 C}{\partial \xi^2} + \frac{\partial^2 C}{\partial \eta^2} + \varepsilon W \left(Y_{\xi} \frac{\partial C}{\partial \xi} + X_{\xi} \frac{\partial C}{\partial \eta} \right) = 0 \quad (6)$$

和边界条件: 在远离根部底端区域的外部区域 ($[\xi] \leq 1, |\eta_B| \ll 1$)的界面上,界面条件可以在 $\eta = 0$ 处泰勒展开,且界面的局部速度 U_I 为

$$U_{\rm I} = \frac{Y_{\eta}(\xi, 0) + Y_{\eta\eta}(\xi, 0)\eta_{\rm B} - Y_{\xi}(\xi, 0)\hat{\eta'}_{\rm B}}{G_0(\xi, 0)}, \quad (7)$$

则Gibbs-Thomson条件为

$$C(\xi, 0) + \frac{\partial C(\xi, 0)}{\partial \eta} \eta_{\rm B} + \cdots$$

= $y_* - \varepsilon \lambda_{\rm G} W(Y(\xi, 0) + Y_{\eta}(\xi, 0) \eta_{\rm B})$
 $- \frac{\varepsilon^2 \hat{\Gamma}}{MW} \bigg[K_{0,0} (1 - \alpha_4 B_0 - \alpha_4 B_1 \eta_{\rm B} - \alpha_4 B_2 \eta_{\rm B}') \bigg]$
 $- \frac{1}{G_0} \frac{\partial^2 \eta_{\rm B}}{d\xi^2} (1 - \alpha_4 B_0 - \alpha_4 B_1 \eta_{\rm B} - \alpha_4 B_2 \eta_{\rm B}') \bigg]$
 $- \frac{\varepsilon^2 E^{-1} m_*}{M} (M_0(\xi) + M_1(\xi) \eta_{\rm B} + M_2(\xi) \eta_{\rm B}') U_{\rm I}$
 $+ O(\text{h.o.t}), \qquad (8)$

质量守恒条件为

$$\frac{\partial C(\xi,0)}{\partial \eta} + \frac{\partial^2 C(\xi,0)}{\partial \eta^2} \eta_{\rm B} - \eta_{\rm B}' \frac{\partial C(\xi,0)}{\partial \xi} - \varepsilon W(1-\kappa) \times \left[C(\xi,0) + \frac{\partial C(\xi,0)}{\partial \eta} \eta_{\rm B} \right] \times \left[Y_{\xi}(\xi,0) \eta_{\rm B}' - Y_{\eta}(\xi,0) - Y_{\eta\eta}(\xi,0) \eta_{\rm B} \right] + O(\rm h.o.t) = 0,$$
(9)

其中 κ 为分离系数, O(h.o.t)为高阶项,

$$y_* = \varepsilon \lambda_{\rm G} y_0, \quad E = \Delta H / c_{\rm P} \rho T_{M0},$$

$$K_{0,0}(\xi) = \frac{\pi \lambda_0 (1 - \lambda_0)}{G_0^3 [1 + \cos(\pi\xi)]},$$

$$G_0(\xi) = \left[\lambda_0^2 + (1 - \lambda_0)^2 t g^2 \frac{\pi\xi}{2} \right]^{1/2}.$$

在胞晶尖端, 当 $\xi = \eta = 0$ 时,

$$\frac{\partial \eta_{\rm B}}{\partial \xi}(0) = \eta_{\rm B}(0) = 0. \tag{10}$$

在根部底端, 当 $\xi = \pm 1$, $\eta = \eta_b$ 时,

$$\eta_{\rm B}(\pm 1) = \eta_{\rm b}, \quad \frac{\partial \eta_{\rm B}}{\partial \xi}(\pm 1) = 0.$$
(11)

在胞晶侧壁, 当 $\xi = \pm 1$ 时,

$$\frac{\partial C}{\partial \xi}(\pm 1, \eta) = 0. \tag{12}$$

在远场处, 当 $\eta \to \infty$ 时,

$$C \sim 1 + Q_0 \,\mathrm{e}^{-\varepsilon W\eta},\tag{13}$$

其中 Q_0 是与变量 ξ 和 η 无关的常数.

3 外部区域的渐近解

控制方程(6),界面条件(8)和(9),尖端光滑条件(10),侧壁条件(12)和远场条件(13)组成了一个 非齐次的外部系统,该非齐次系统有如下形式的 解^[5]:

$$\{C, \eta_{\rm B}\} = \{\bar{C}, \bar{\eta}_{\rm B}\} + \{\tilde{C}, \tilde{\eta}_{\rm B}\}, \qquad (14)$$

(14) 式中的 $\bar{C}(\xi,\eta,\varepsilon)$, $\bar{\eta}_{B}(\xi,\varepsilon)$ 部分是非齐次系统 的一个特解, $\tilde{C}(\xi,\eta,\varepsilon)$, $\tilde{\eta}_{B}(\xi,\varepsilon)$ 部分是相应的齐次 系统的通解.

运用文献 [5] 中的方法得到 (14) 式中非齐次系 统的渐近解为

$$\bar{C} = 1 + (y_{*0} - 1) e^{-W\tilde{\eta}} + \varepsilon [y_{*1} e^{-W\tilde{\eta}} + W\lambda_{\rm G}\tau_0(1 - e^{-W\tilde{\eta}}) - W\lambda_{\rm G}Y(\xi, \eta) + W\lambda_{\rm G}\eta],$$
$$\bar{\eta}_{\rm B}(\xi, \varepsilon) = \varepsilon \eta_1(\xi) = \varepsilon \sum_{m=0}^{\infty} B_{1,m} \cos(m\pi\xi), \quad (15)$$

其中

$$y_{*0} = \frac{1 + \lambda_{\rm G}(1 - \lambda_0)}{1 - \lambda_0(1 - \kappa)},$$

$$y_{*1} = \frac{\tau_0 W}{2[(1 - \kappa)\lambda_0 - 1]} \left\{ y_{*0} - 1 - \lambda_{\rm G} \right\}$$

$$\begin{split} &+\lambda_{0}\lambda_{G}\left[(1-\kappa)\left(2-\frac{y_{*0}}{\lambda_{G}}\right)-1\right]\right\},\\ \tau_{0} &= \frac{-(2\ln 2)(1-\lambda_{0})}{\pi}, \quad W = \frac{\pi(1-\lambda_{0})}{2\lambda_{0}^{2}},\\ &\left(\sum_{n=0}^{\infty}\hat{Q}_{m,n} - \frac{\lambda_{0}}{1-\lambda_{0}}\right)B_{1,m} \\ &= \frac{\lambda_{0}}{W\Delta_{0}(1-\lambda_{0})} \times \left[W^{2}(1-\kappa)\frac{\lambda_{0}\lambda_{G}}{m\pi}\tau_{m} \\ &-\frac{\hat{I}}{MW}\gamma_{m} - E_{2,m}(0,0) \\ &-\frac{1}{m\pi}\frac{\partial E_{2,m}(0,0)}{\partial\eta} + \frac{\hat{I}}{MW}\alpha_{4}s_{m} \\ &-\frac{E^{-1}m_{*}}{M}L_{m}\right],\\ s_{m} &= \int_{-1}^{1}K_{0,0}(\xi)B_{0}(\xi)\cos(m\pi\xi)\,\mathrm{d}\xi, L_{m} \\ &= \int_{-1}^{1}\frac{\lambda_{0}M_{0}(\xi)}{G_{0}(\xi)}\cos(m\pi\xi)\,\mathrm{d}\xi,\\ \gamma_{m} &= \int_{-1}^{1}K_{0,0}(\xi)\cos(m\pi\xi)\,\mathrm{d}\xi,\\ \tau_{m} &= \int_{-1}^{1}Y(\xi,0)\cos(m\pi\xi)\,\mathrm{d}\xi,\\ E_{2,m}(0,0) &= \int_{-1}^{1}\frac{1}{2}W_{0}^{2}\lambda_{G}Y^{2}(\xi,0)\cos(m\pi\xi)\,\mathrm{d}\xi,\\ E_{2,m}(0,0) &= \int_{-1}^{1}\frac{1}{2}W_{0}^{2}\lambda_{0}[(1-\kappa)y_{*0}+\lambda_{G}]Y(\xi,0) \\ &\times\cos(m\pi\xi)\,\mathrm{d}\xi,\\ \Delta_{0} &= \lambda_{0}[(1-\kappa)y_{*0}-\lambda_{G}],\\ &\left(0 \qquad (n>m)\right) \end{split}$$

 $\hat{Q}_{m,n} = \begin{cases} (-1)^{m+n+1}2 & (n < m) \\ -1 & (n = m) \end{cases}$ (14) 式中齐次系统的通解为

$$\tilde{C}_{*0}(\xi,\xi_{+},0,0) = -\eta(0)W\Delta_{0}\frac{1}{\lambda_{0}}\frac{\partial Y(\xi,0)}{\partial\xi}e^{-\frac{\chi_{\mathrm{I}}(\xi)}{\sqrt{\varepsilon\hat{\Gamma}}}}\sin\frac{\chi_{\mathrm{R}}(\xi)}{\sqrt{\varepsilon\hat{\Gamma}}}, \\
\tilde{\eta}_{\mathrm{B}}(\xi,\varepsilon) = -\varepsilon\eta(0)e^{\frac{\chi_{\mathrm{I}}(\xi)}{\sqrt{\varepsilon\hat{\Gamma}}}}\cos\frac{-\chi_{\mathrm{R}}(\xi)}{\sqrt{\varepsilon\hat{\Gamma}}},$$
(16)

其中

$$\chi(\xi) = \int_0^{\xi} k_{\rm s}(\xi_1) \,\mathrm{d}\xi_1 = \chi_{\rm R}(\xi) + \mathrm{i}\chi_{\rm I}(\xi),$$
$$k_{\rm s}(\xi) = \sqrt{\frac{W^2 \Delta_0 M G_0}{1 - \alpha_4 B_0} \left[1 + \frac{\mathrm{i}}{\lambda_0} \frac{\partial Y(\xi, 0)}{\partial \xi}\right]},$$

将 (15) 与 (16) 式进行匹配,可以得到外解为 $C(\xi,0) = y_{*0} + \varepsilon [y_{*1} - W\lambda_{\rm G}Y(\xi,0)] - \varepsilon^2 \eta_1(0) W \Delta_0 \frac{1}{\lambda_0} \frac{\partial Y(\xi,0)}{\partial \xi} e^{-\frac{\chi_{\rm I}(\xi)}{\sqrt{\varepsilon \hat{\Gamma}}}} \times \sin \frac{\chi_{\rm R}(\xi)}{\sqrt{\varepsilon \hat{\Gamma}}} + \cdots,$ $\eta_{\rm B}(\xi,\varepsilon) = \varepsilon \eta_1(\xi) - \varepsilon \eta_1(0) e^{\frac{\chi_{\rm I}(\xi)}{\sqrt{\varepsilon \hat{\Gamma}}}} \cos \frac{-\chi_{\rm R}(\xi)}{\sqrt{\varepsilon \hat{\Gamma}}}.$ (17)

4 根部区域的渐近解

由于外解 (17) 式在 $\xi = \pm 1$ 处不满足根部光滑 条件,因此外解不能提供根部底端的位置,需要求 根部区域的内解. 当 $\xi \rightarrow -1$ 时,由 (15) 式有

$$\eta_1(\xi) \sim c_0(1+\xi)^c + \cdots, \quad 0 < c < 1,$$
 (18)

 $\boxplus \eta_1'(-1) \to \infty.$

设 $\eta = \eta_{T}(\xi)$ 为根部区域的中心线,并且是 根部区域界面形状函数的近似. 在根部区域 (|ξ + 1| ≪ 1, |η – η_T(ξ)| ≪ 1),引入内部变量 $\hat{\xi}$ 和 $\hat{\eta}^{[5]}$:

$$\hat{\xi} = \frac{1+\xi}{\delta(\varepsilon)}, \quad \hat{\eta} = \frac{\eta - \eta_{\mathrm{T}}}{\delta(\varepsilon)}.$$
 (19)

由(18)式,在根部区域的远场有

$$\eta_{\rm B}(\xi) \approx \varepsilon c_0 (1+\xi)^{\rm c}, \qquad (20)$$

为了与外解匹配,根部的远场满足

$$\eta_{\rm T}(\xi) = \varepsilon c_0 (1+\xi)^{\rm c} = \varepsilon \delta^{\rm c}(\varepsilon) c_0 \xi^{\rm c}$$
$$= \delta(\varepsilon) \hat{\eta}_{\rm T}(\hat{\xi}), \qquad (21)$$

则必须设 $\delta(\varepsilon) = \varepsilon \delta^{c}(\varepsilon),$ 即 $\delta(\varepsilon) = \varepsilon^{\frac{1}{1-c}}, \hat{\eta}_{T}(\hat{\xi}) = c_{0}\hat{\xi}^{c}.$

在根部底端 $\hat{\xi} = 0$ 处, $\eta_{B}(\xi) \approx \varepsilon c_{0}(1+\xi)^{c}$ 违反 了根部光滑条件 $\eta'_{T}(0) = 0$, 所以界面表达式可以 写为 $\eta_{B}(\xi) = \delta(\varepsilon)\hat{\eta}_{T}(\hat{\xi})$, 且 $\hat{\eta}_{T}(\hat{\xi}) = \hat{\eta}_{b} + c_{2}\hat{\xi}^{2} + c_{3}\hat{\xi}^{3}$. 为了描述界面形状函数 $\hat{\eta}_{T}(\hat{\xi})$, 需要用一个内在过 渡点 $0 < \hat{\xi}_{T} < \infty$ 将根部区域分为三个子区域, 并且在不同的子区域使用不同的形式来表示界面 形状:

在子区域I内, 当 $\hat{\xi}_{T} < \hat{\xi} < \infty$, $\hat{\eta}_{T}^{(I)}(\hat{\xi}) = c_0 \hat{\xi}^c + \cdots$;

在子区域II内, 当0 $\leq \hat{\xi} < \hat{\xi}_{T}, \hat{\eta}_{T}^{(II)}(\hat{\xi}) = \delta(\varepsilon)[\hat{\eta}_{b} + c_{2}\hat{\xi}^{2} + c_{3}\hat{\xi}^{3}] + \cdots;$

在子区域III内, 以 $\hat{\xi}_{T} = \hat{\xi}$ 为中心并且连接子 区域I和II, 该子区域内从 $\hat{\eta}_{T}^{(I)}(\hat{\xi})$ 过度为 $\hat{\eta}_{T}^{(II)}(\hat{\xi})$. 为了满足匹配条件, 需要在 $\hat{\xi} \rightarrow \hat{\xi}_{T}^{\pm}$ 处有

$$\hat{\eta}_{\rm T}^{(I)}(\hat{\xi}_{\rm T}) = \hat{\eta}_{\rm T}^{(II)}(\hat{\xi}_{\rm T}),$$
 (22)

且.

$$\frac{\mathrm{d}^k}{\mathrm{d}\hat{\xi}^k}\hat{\eta}_{\mathrm{T}}^{(I)}(\hat{\xi}_{\mathrm{T}}) = \frac{\mathrm{d}^k}{\mathrm{d}\hat{\xi}^k}\hat{\eta}_{\mathrm{T}}^{(II)}(\hat{\xi}_{\mathrm{T}})$$
$$(k = 1, 2, \cdots), \qquad (23)$$

其中 $\hat{\xi}_{T}$ 依赖参数 ε ,且有以下的渐近展开

$$\hat{\xi}_{\mathrm{T}}(\varepsilon) = \hat{\xi}_{*}(\varepsilon)[1 + d_{1}\delta(\varepsilon) + \cdots], \quad (\varepsilon \to 0), \quad (24)$$

因此,在首级近似中,

$$\hat{\eta}_{\rm T}(\hat{\xi}) = \begin{cases} c_0 \hat{\xi}^{\rm c} & ({\rm I}) : (\hat{\xi}_* < \hat{\xi} < \infty) \\ \hat{\eta}_{\rm b} + c_2 \hat{\xi}^2 + c_3 \hat{\xi}^3 & ({\rm II}) : (0 \leqslant \hat{\xi} < \hat{\xi}_{\rm T}) \end{cases}, \quad (25)$$

参数

$$\hat{\eta}_* = c_0 \hat{\xi}_*^c, \quad \hat{\eta}_b = \left[1 - \frac{c(5-c)}{6} \right] \hat{\xi}_*,$$
$$c_2 = \frac{c(3-c)\hat{\eta}_*}{2\hat{\xi}_*^2}, \quad c_3 = -\frac{c(2-c)\hat{\eta}_*}{3\hat{\xi}_*^3}$$

其中 $\hat{\xi}_*$ 是待定的特征值.至此,界面形状函数变为如下形式:

$$\eta_{\rm B}(\xi,\varepsilon) = \delta(\varepsilon)[\hat{\eta}_{\rm T}(\hat{\xi}) + \hat{\eta}_{\rm B}(\hat{\xi},\varepsilon) + \cdots], \quad (26)$$

且在根部区域, $|\hat{\eta}_{\rm B}(\hat{\xi},\varepsilon)| \ll 1$.

将坐标函数 (1) 在 $\eta \to 0, \xi \to -1$ 做泰勒展开, 相应的参数变为

$$\begin{split} R &\sim \pi^2 \delta^2(\varepsilon) (\hat{\eta} + \hat{\eta}_{\rm T})^2 + \pi^2 \delta^2(\varepsilon) \hat{\xi}^2 + \cdots, \\ \hat{Y}(\hat{\xi}, \hat{\eta}, \varepsilon) &\sim \hat{Y}_* \ln \delta(\varepsilon) + \hat{Y}_0 + \hat{Y}_1 \delta(\varepsilon) + \cdots, \\ \frac{\partial Y(\xi, \eta)}{\partial \eta} &\sim \hat{Y}_{\hat{\eta}, 1} + \frac{1}{\delta(\varepsilon)} \hat{Y}_{\hat{\eta}, 0} + \cdots, \\ \frac{\partial Y(\xi, \eta)}{\partial \xi} &\sim \frac{1}{\delta(\varepsilon)} \hat{Y}_{\hat{\xi}, 0} + \cdots, \\ \frac{\partial^2 Y(\xi, \eta)}{\partial \eta^2} &\sim \frac{1}{\delta^2(\varepsilon)} \hat{Y}_{\hat{\eta}\hat{\eta}, 0} + \cdots, \\ G(\xi, \eta) &\sim \frac{1}{\delta(\varepsilon)} \frac{2(1 - \lambda_0)}{\pi} \frac{1}{\sqrt{(\hat{\eta} + \hat{\eta}_{\rm T})^2 + \hat{\xi}^2}}, \\ \hat{K}_{0,0} &\sim \frac{\pi}{2(1 - \lambda_0)} \frac{\hat{\eta}_{\rm T}}{\pi}, \\ G_0 &\sim \frac{1}{\delta(\varepsilon)} \frac{2(1 - \lambda_0)}{\pi} \frac{1}{\sqrt{\hat{\eta}_{\rm T}^2 + \hat{\xi}^2}}, \end{split}$$

$$\begin{split} \hat{G}_0 &\sim \frac{2(1-\lambda_0)}{\pi} \frac{1}{\sqrt{\hat{\eta}_{\rm T}^2 + \hat{\xi}^2}}, \ \hat{B}_0(\hat{\xi}) \sim \cos 4\theta_0, \\ \hat{B}_1(\hat{\xi}) &\sim -\frac{8\pi\lambda_0}{1-\lambda_0} \cos 4\theta_0, \ \hat{B}_2(\hat{\xi}) \sim -4\cos 4\theta_0, \\ \hat{M}_0(\hat{\xi}) &\sim \frac{1}{1+\beta_4}, \\ \hat{M}_1(\hat{\xi}) &\sim \frac{8\pi\lambda_0\beta_4}{(1-\lambda_0)(1+\beta_4)^2}, \\ \hat{M}_2(\hat{\xi}) &\sim 0, \end{split}$$

其中

$$\begin{split} \hat{Y}_* &= \frac{2(1-\lambda_0)}{\pi}, \\ \hat{Y}_0 &= \frac{(1-\lambda_0)}{\pi} \ln \left[\pi^2 \frac{(\hat{\eta}+\hat{\eta}_{\rm T})^2 + \hat{\xi}^2}{4} \right], \\ \hat{Y}_1 &= \lambda_0 (\hat{\eta}+\hat{\eta}_{\rm T}), \\ \hat{Y}_{\hat{\eta},0} &= \frac{2(1-\lambda_0)}{\pi} \frac{\hat{\eta}+\hat{\eta}_{\rm T}}{(\hat{\eta}+\hat{\eta}_{\rm T})^2 + \hat{\xi}^2}, \\ \hat{Y}_{\hat{\eta},1} &= \lambda_0, \\ \hat{Y}_{\hat{\xi},0} &= \frac{2(1-\lambda_0)}{\pi} \frac{\hat{\xi}}{(\hat{\eta}+\hat{\eta}_{\rm T})^2 + \hat{\xi}^2}, \\ \hat{Y}_{\hat{\eta}\hat{\eta},0} &= \frac{2(1-\lambda_0)}{\pi} \frac{1}{(\hat{\eta}+\hat{\eta}_{\rm T})^2 + \hat{\xi}^2}. \end{split}$$

在根部区域中使用内变量 { $\hat{\xi}$, $\hat{\eta}$ },浓度场变为 $C = \hat{C}(\hat{\xi},\hat{\eta},\varepsilon)$,控制方程 (6) 变为

$$\begin{aligned} \frac{\partial^2 \hat{C}}{\partial \hat{\xi}^2} + \left[1 + \left(\frac{\partial \hat{\eta}_{\rm T}}{\partial \hat{\xi}} \right)^2 \right] \frac{\partial^2 \hat{C}}{\partial \hat{\eta}^2} &- 2 \frac{\partial \hat{\eta}_{\rm T}}{\partial \hat{\xi}} \frac{\partial^2 \hat{C}}{\partial \hat{\xi} \partial \hat{\eta}} \\ &- \frac{\partial^2 \hat{\eta}_{\rm T}}{\partial \hat{\xi}^2} \frac{\partial \hat{C}}{\partial \hat{\eta}} \\ &+ \varepsilon W \bigg[\hat{Y}_{\hat{\xi}} \bigg(\frac{\partial \hat{C}}{\partial \hat{\xi}} - \frac{\partial \hat{\eta}_{\rm T}}{\partial \hat{\xi}} \frac{\partial \hat{C}}{\partial \hat{\eta}} \bigg) + \hat{X}_{\hat{\xi}} \frac{\partial \hat{C}}{\partial \hat{\eta}} \bigg] \\ &= 0. \end{aligned}$$
(27)

相应的界面条件 (8)—(13) 变为: Gibbs-Thomson 条件

$$\begin{split} \hat{C} &+ \frac{\partial \hat{C}}{\partial \hat{\eta}} \hat{\eta}_{\mathrm{B}} \\ = y_* - \varepsilon \lambda_{\mathrm{G}} W(\hat{Y}_* \ln \delta(\varepsilon) + \hat{Y}_0 + \hat{Y}_1 \delta(\varepsilon) + \cdots) \\ &- \varepsilon \lambda_{\mathrm{G}} W(\hat{Y}_{\hat{\eta},0} + \delta(\varepsilon) \hat{Y}_{\hat{\eta},1}) \hat{\eta}_{\mathrm{B}} \\ &- \frac{\varepsilon^2 \hat{\Gamma}}{MW} \bigg[\hat{K}_{0,0} (1 - \alpha_4 \hat{B}_0 - \alpha_4 \hat{B}_1 \delta(\varepsilon) \hat{\eta}_{\mathrm{B}} \\ &- \alpha_4 \hat{B}_2 \hat{\eta'}_{\mathrm{B}}) - \frac{1}{\hat{G}_0} \frac{\partial^2 \hat{\eta}_{\mathrm{B}}}{d\hat{\xi}^2} (1 \\ &- \alpha_4 \hat{B}_0 - \alpha_4 \hat{B}_1 \delta(\varepsilon) \hat{\eta}_{\mathrm{B}} - \alpha_4 \hat{B}_2 \hat{\eta'}_{\mathrm{B}}) \bigg] \end{split}$$

$$-\frac{\varepsilon^{2}E^{-1}m_{*}}{M}[\hat{M}_{0}+\hat{M}_{1}\delta(\varepsilon)\hat{\eta}_{\rm B}+\hat{M}_{2}\hat{\eta'}_{\rm B}] \times \left[\frac{\hat{Y}_{\hat{\eta}}+\hat{Y}_{\hat{\eta}\hat{\eta}}\hat{\eta}_{\rm B}-\hat{Y}_{\hat{\xi}}\hat{\eta'}_{\rm B}}{\hat{G}_{0}}\right]+O(\hat{\eta}_{\rm B}^{2}).$$
(28)

质量守恒条件

$$\frac{\partial \hat{C}}{\partial \hat{\eta}} + \frac{\partial^2 \hat{C}}{\partial \hat{\eta}^2} \hat{\eta}_{\rm B} - \hat{\eta'}_{\rm B} \left(\frac{\partial \hat{C}}{\partial \hat{\xi}} - \hat{\eta'}_{\rm T} \frac{\partial \hat{C}}{\partial \hat{\eta}} \right)
- \varepsilon W (1 - \kappa) \times \left[\hat{C} + \frac{\partial \hat{C}}{\partial \hat{\eta}} \hat{\eta}_{\rm B} \right]
\times \left[\hat{Y}_{\hat{\xi}} \hat{\eta'}_{\rm B} - \hat{Y}_{\hat{\eta}} - \hat{Y}_{\hat{\eta}\hat{\eta}} \hat{\eta}_{\rm B} \right] + O(\hat{\eta}_{\rm B}^2) = 0. \quad (29)$$

在胞晶侧壁, 当 $\hat{\xi} = 0$ 时,

$$\bar{C}_{S*0}(\hat{\xi},\hat{\eta},\tilde{\eta}_{\rm S}) = \bar{C}_{S*0}(-\hat{\xi},\hat{\eta},\tilde{\eta}_{\rm S}).$$
(30)

在远场处, 当 $\hat{\xi} \to \infty$ 时,

$$\bar{C}_{S*} \Leftrightarrow \bar{C}_*.$$
 (31)

上述非齐次系统(27)—(31)存在如下形式的 解^[5]:

$$\hat{C}(\hat{\xi},\hat{\eta},\varepsilon) = \bar{C}_{\rm S}(\hat{\xi},\hat{\eta},\varepsilon) + \tilde{C}_{\rm S}(\hat{\xi},\hat{\eta},\varepsilon),
\hat{\eta}_{\rm B}(\hat{\xi},\varepsilon) = \bar{\eta}_{\rm S}(\hat{\xi},\varepsilon) + \tilde{\eta}_{\rm S}(\hat{\xi},\varepsilon),$$
(32)

(32) 式中的 $\bar{C}_{S}(\hat{\xi}, \hat{\eta}, \varepsilon), \bar{\eta}_{S}(\hat{\xi}, \varepsilon)$ 是非齐次系统的一 个特解, $\tilde{C}_{S}(\hat{\xi}, \hat{\eta}, \varepsilon), \tilde{\eta}_{S}(\hat{\xi}, \varepsilon)$ 是相应的齐次系统的 通解.

运用文献 [5] 中的方法可以得到 (32) 式中非齐 次系统的渐近解为

$$\bar{C}_{S*} \sim y_{*0} - \varepsilon \ln \delta(\varepsilon) W \lambda_{\rm G} \hat{Y}_{*} \\
+ \varepsilon [y_{*1} - W \lambda_{\rm G} \hat{Y}_0(\hat{\xi}, \hat{\eta})] + (\text{h.o.t}), \quad (33)$$

相应的齐次系统的通解为

$$\hat{\eta}_{\rm B}(\xi,\varepsilon) = \delta(\varepsilon)\hat{\eta}_{\rm T}(\hat{\xi}) - \varepsilon\eta_1(0)\Delta(\varepsilon) \\ \times \exp\left\{-\frac{\mathrm{i}}{\sqrt{\varepsilon\hat{\Gamma}}}\hat{\chi}(\hat{\xi})\right\}, \qquad (34)$$

量子化条件为
$$q_n = \frac{W(1-\lambda_0)}{\pi\sqrt{\varepsilon\hat{\Gamma}}}\sqrt{2M[(1-\kappa)y_{*0}-\lambda_G]}$$
$$\ell^{\hat{\xi}_*} \qquad [1+\hat{\eta'_{\pi}}^2(\hat{\xi}_1)]^{\frac{1}{4}}\hat{\xi}^{\frac{1}{2}}$$

$$\times \int_{0}^{3^{*}} \frac{[1+\eta_{\mathrm{T}}(\xi_{1})]^{4} \xi_{1}^{*}}{[1-\alpha_{4}\hat{B}_{0}(\hat{\xi}_{1})]^{\frac{1}{2}} [\hat{\eta}_{\mathrm{T}}^{2}(\hat{\xi}_{1}) + \hat{\xi}_{1}^{2}]^{\frac{3}{4}}} \,\mathrm{d}\hat{\xi}_{1}$$

$$(n = 0, 1, 2, \cdots),$$

$$(35)$$

其中

$$\begin{split} \hat{\chi}(\hat{\xi}) &= \int_{\hat{\xi}_{*}}^{\hat{\xi}} (1+\mathbf{i})(1+\hat{\eta'}_{\mathbf{T}}^{2})^{\frac{1}{4}} \\ &\times W \sqrt{M\hat{G}\hat{Y}_{\hat{\xi}_{1}} \frac{(1-\kappa)y_{*0} - \lambda_{\mathbf{G}}}{2(1-\alpha_{4}\hat{B}_{0})}} \,\mathrm{d}\hat{\xi}_{1}, \end{split}$$

$$\Delta(\varepsilon) = \exp\left\{\frac{-(1-i)}{\sqrt{\varepsilon\hat{\Gamma}}}\frac{W(1-\lambda_0)}{\pi} \times \sqrt{2M[(1-\kappa)y_{*0}-\lambda_G]} \times \int_{\hat{\xi}_*}^{\frac{1}{\delta(\varepsilon)}} \frac{[1+\hat{\eta'}_{\mathrm{T}}^2(\hat{\xi}_1)]^{\frac{1}{4}}\hat{\xi}_1^{\frac{1}{2}}}{[1-\alpha_4\hat{B}_0(\hat{\xi}_1)]^{\frac{1}{2}}[\hat{\eta}_{\mathrm{T}}^2(\hat{\xi}_1)+\hat{\xi}_1^2]^{\frac{3}{4}}} \,\mathrm{d}\hat{\xi}_1\right\},\ q_0 = 0.412804, \ q_1 = 3.143453,\ q_2 = 6.283189, \ q_3 = 9.424778, \ \cdots.$$

由量子化条件 (35) 可知, 每给定一个 q_n (n = 0, 1, 2, ...), 可以解出相应的满足量子化条件的特征值 $\hat{\xi}_* = \{\hat{\xi}_*^{(0)}, \hat{\xi}_*^{(1)}, \hat{\xi}_*^{(2)}, ...\}$, 它们是参数 ε 和其他参数的函数, 并且 $\hat{\xi}_*^{(0)} < \hat{\xi}_*^{(1)} < \hat{\xi}_*^{(2)} < ...$ 计算结果表明, 特征值随着n增大而增大, 所以只取最小的特征值 $\hat{\xi}_*^{(0)}$. 当 q_0 给定时, 可以得到参数 ε 与其他参数之间的关系, 再固定除 $\hat{\xi}_*^{(0)}$ 以外的参数, 通过改变参数 ε 的取值, 可以得到参数 ε 与特征值 $\hat{\xi}_*^{(0)}$ 的关系, 即图1和图2. 从图1中可以看出, 当两个各向异性偏好方向之间相差的角度 θ_0 为0时, $\hat{\xi}_*^{(0)}$ 随着各向异性表面张力系数 α_4 的增大而减小, 在低阶时与各向异性界面动力学无关. 从图2中可以看出, 当 $0 \le \theta_0 \le \pi/4$ 时, $\hat{\xi}_*^{(0)}$ 随着 θ_0 的增大而增大; 当 $\pi/4 \le \theta_0 \le \pi/2$ 时, , $\hat{\xi}_*^{(0)}$ 随着 θ_0 的增大而减小.



图 1 特征值 $\hat{\xi}_*^{(0)}$ 在不同表面张力系数 α_4 下随 ε 的变换 参数取值为 $\kappa = 0.1$, $\lambda_G = 2$, $\lambda_0 = 0.6$, M = 1, $c_0 = 2.63$, c = 0.88, $\hat{\Gamma} = 1$, $\theta_0 = 0$, 曲线从左到右分别 对应 $\alpha_4 = 0, 0.01, 0.03, 0.06$

Fig. 1. The variations of $\hat{\xi}_*^{(0)}$ with the parameter ε for the cases: $\kappa = 0.1$, $\lambda_{\rm G} = 2$, $\lambda_0 = 0.6$, M = 1, $c_0 = 2.63$, c = 0.88, $\hat{\Gamma} = 1$, $\theta_0 = 0$, and $\alpha_4 = 0, 0.01, 0.03, 0.06$ from left to right.

当 $\hat{\xi}_*$ 确定时,参数 $\hat{\eta}_*$, $\hat{\eta}_b$ 和整个区域($0 \le \hat{\xi} < \infty$)内的内解都会随之确定. 将內解(34)和外解(17)进行匹配,得到界面形状的合成解为

 $= \delta(\varepsilon)\hat{\eta}_{\mathrm{T}}(\hat{\xi}) - \varepsilon c_{0}(1+\xi)^{\mathrm{c}} + \varepsilon h_{1}(\xi)$ $- \varepsilon h_{1}(0) \left[\mathrm{e}^{\frac{\chi_{\mathrm{I}}(\xi)}{\sqrt{\varepsilon\hat{\Gamma}}}} \cos \frac{\chi_{\mathrm{R}}(\xi)}{\sqrt{\varepsilon\hat{\Gamma}}} + \Delta(\varepsilon) \mathrm{e}^{\frac{\hat{\chi}_{\mathrm{I}}(\xi)}{\sqrt{\varepsilon\hat{\Gamma}}}} \cos \left(\frac{\hat{\chi}_{\mathrm{R}}(\hat{\xi})}{\sqrt{\varepsilon\hat{\Gamma}}}\right) \right] + \cdots .$ (36)



图 2 特征值 $\hat{\xi}_*^{(0)}$ 在不同表面张力系数 α_4 下随 ε 的变 换 参数取值为 $\kappa = 0.1$, $\lambda_G = 2$, $\lambda_0 = 0.6$, M = 1, $c_0 = 2.63$, c = 0.88, $\hat{\Gamma} = 1$, $\alpha_4 = 0.06$, 曲线从左到右 分别对应 $\theta_0 = \frac{4}{16}\pi$, $\frac{3}{16}\pi$ 或 $\frac{5}{16}\pi$, $\frac{2}{16}\pi$ 或 $\frac{6}{16}\pi$, $\frac{1}{16}\pi$ 或 $\frac{7}{16}\pi$, 0 或 $\frac{8}{16}\pi$

Fig. 2. The variations of $\hat{\xi}_{*}^{(0)}$ with the parameter ε for the cases: $\kappa = 0.1$, $\lambda_{\rm G} = 2$, $\lambda_{0} = 0.6$, M = 1, $c_{0} = 2.63$, c = 0.88, $\hat{\Gamma} = 1$, $\alpha_{4} = 0.06$, and $\theta_{0} = \frac{4}{16}\pi$, $\frac{3}{16}\pi$ or $\frac{5}{16}\pi$, $\frac{2}{16}\pi$ or $\frac{6}{16}\pi$, $\frac{1}{16}\pi$ or $\frac{7}{16}\pi$, 0 or $\frac{8}{16}\pi$ from left to right.



图 3 深胞晶界面形状合成解函数 $\eta_{\rm B} \dot{\alpha} (X, Y)$ 平面内的 界面形状 参数取值为 $\kappa = 0.1, \lambda_{\rm G} = 2, \lambda_0 = 0.6,$ $M = 1, c_0 = 2.63, c = 0.88, E = 0.5, \hat{\Gamma} = 1,$ $m_* = 1, \beta_4 = 0.03, \theta_0 = 0, 从上到下的三条曲线分$ 别对应 $\alpha_4 = 0.01, 0.03, 0.06$

Fig. 3. The composite solution for the interface shape function $\eta_{\rm B}$ described on (X,Y) plane for the case: $\kappa = 0.1, \lambda_{\rm G} = 2, \lambda_0 = 0.6, M = 1, c_0 = 2.63, c = 0.88, E = 0.5, \hat{\Gamma} = 1, m_* = 1, \beta_4 = 0.03, \theta_0 = 0$, and different values of the anisotropic surface-tension coefficient $\alpha_4 = 0.01, 0.03, 0.06$ from top to bottom.

 $\eta_{\rm B}(\xi,\varepsilon)$

由界面形状的合成解 (36) 式可知, 当参数取值 固定时, 可以得到深胞晶界面形状合成解函数 $\eta_{\rm B}$ 在 (X,Y) 平面内的界面形状, 即图 3、图 4 和图 5.



图 4 深胞晶界面形状合成解函数 $\eta_{\rm B} \dot{\alpha} (X, Y)$ 平面内的 界面形状 参数取值为 $\kappa = 0.1, \lambda_{\rm G} = 2, \lambda_0 = 0.6,$ $M = 1, c_0 = 2.63, c = 0.88, E = 0.5, \hat{\Gamma} = 1,$ $m_* = 1, \alpha_4 = 0.03, \theta_0 = 0, 从上到下的三条曲线分$ 别对应 $\beta_4 = 0.01, 0.03, 0.06$

Fig. 4. The composite solution for the interface shape function $\eta_{\rm B}$ described on (X, Y) plane for the case: $\kappa = 0.1, \lambda_{\rm G} = 2, \lambda_0 = 0.6, M = 1, c_0 = 2.63, c = 0.88, E = 0.5, \hat{\Gamma} = 1, m_* = 1, \alpha_4 = 0.03, \theta_0 = 0,$ and different values of the anisotropic interface kinetics coefficient $\beta_4 = 0.01, 0.03, 0.06$ from top to bottom.



图5 深胞晶界面形状合成解函数 $\eta_{\rm B} \,\epsilon\,(X,Y)$ 平面内的界面形状 参数取值为 $\kappa = 0.1, \lambda_{\rm G} = 2, \lambda_0 = 0.6, M = 1, c_0 = 2.63, c = 0.88, E = 0.5, \hat{\Gamma} = 1, m_* = 1, \alpha_4 = 0.06, \beta_4 = 0.06, 从上到下的五条曲线分别对应 <math>\theta_0 = \frac{4}{16}\pi, \frac{3}{16}\pi$ 或

 $\begin{array}{l} \frac{5}{16}\pi,\,\frac{2}{16}\pi\,\bar{\boxplus}\,\frac{6}{16}\pi,\,\frac{1}{16}\pi\,\bar{\boxplus}\,\frac{7}{16}\pi,\,0\,\bar{\boxplus}\,\frac{8}{16}\pi\\ \mbox{Fig. 5. The composite solution for the interface shape function $\eta_{\rm B}$ described on (X,Y) plane for the case: $\kappa=0.1$, $\lambda_{\rm G}=2$, $\lambda_0=0.6$, $M=1$, $c_0=2.63$, $c=0.88$, $E=0.5$, $\hat{\varGamma}=1$, $m_*=1$, $\alpha_4=0.06$, $\beta_4=0.06$, and different values of the angle $\theta_0=\frac{4}{16}\pi,\,\frac{3}{16}\pi\,{\rm or}\,\frac{5}{16}\pi,\,\frac{2}{16}\pi$ or $\frac{6}{16}\pi,\,\frac{1}{16}\pi\,{\rm or}\,\frac{7}{16}\pi,\,0$ or $\frac{8}{16}\pi$ from top to bottom. } \end{array}$

从图 3 和图 4 中可以看出, 当两个各向异性偏好方向之间相差的角度 θ_0 为0时, 随着各向异性系数的 增大, 深胞晶的指状界面全长增大, 根部底端的曲 率半径会减小, 即根部底端的曲率增大, 在同一数 量级下, 各向异性表面张力系数对界面形状的影响 更为显著. 从图 5 中可以看出, 当0 $\leq \theta_0 \leq \pi/4$ 时, 随着 θ_0 增大, 深胞晶的指状界面全长减小, 根部底 端的曲率半径会减小, 即根部底端的曲率增大; 当 $\pi/4 \leq \theta_0 \leq \pi/2$ 时, 随着 θ_0 增大, 深胞晶的指状界 面全长增大, 根部底端的曲率半径会增大, 即根部 底端的曲率减少. 各向异性和角度 θ_0 对深胞晶的 总长度和根部均有显著影响, 但在其他固-液界面 上, 比如深胞晶的顶部, 所起的作用并不大.

5 结 论

本文应用配渐近展开法和多重变量渐近展开 法研究了定向凝固过程中各向异性界面动力学与 各向异性表面张力的相互作用对深胞晶生长界面 形态的影响,分析了当各向异性界面动力学与各向 异性表面张力的偏好方向之间相差角度为θ₀时稳 定态的特征值问题. 结果表明, 各向异性界面动力 学与各向异性表面张力的偏好方向之间相差的角 度会对深胞晶生长形态产生影响. 当两种各向异 性偏好方向相同, 即 θ_0 为0时, 随着各向异性系数 的增大, 深胞晶的指状界面全长增大, 根部底端的 曲率半径会减小,即根部底端的曲率增大,且各向 异性表面张力系数对深胞晶生长界面形状的影响 更为显著. 当 $0 \leq \theta_0 \leq \pi/4$ 时, 随着 θ_0 增大, 深胞 晶的指状界面全长减小,根部底端的曲率半径会减 小,即根部底端的曲率增大; 当 $\pi/4 \leq \theta_0 \leq \pi/2$ 时, 随着 θ_0 增大,深胞晶的指状界面全长增大,根部底 端的曲率半径会增大,即根部底端的曲率减少.

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Effects of anisotropic interface kinetics and surface tension on deep cellular crystal growth in directional solidification

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Abstract

In this paper, we study the effects of anisotropic interface kinetics and surface tension on deep cellular crystal growth in directional solidification. The following assumptions are made: the process of solidification is viewed as a twodimensional problem; the minor species in this binary mixture system is considered as an impurity; the solute diffusion in the solid phase is negligible; the thermodynamic properties other than the diffusivities are the same for both solid and liquid phases; there is no convection in the system; the anisotropic interface kinetics and the anisotropic surface tension are a four-fold symmetry function each; neither the preferred directions of the anisotropic interface kinetics nor the anisotropic surface tensions are necessarily the same as their counterparts for the solid and liquid phases respectively; the angle between the preferred directions of the two anisotropies is θ_0 . By using the matched asymptotic expansion method and the multiple variable expansion method, we obtain the diagram of interface morphology for a deep cellular crystal in directional solidification.

The results show that there exists a discrete set of the steady-state solutions subject to the quantization condition (35). The quantization condition yields the eigenvalue $\hat{\xi}_*$ as a function of parameter ε and other parameters of the system, which determines the interface morphology of the cell. The results also show the variation of the minimum eigenvalue $\hat{\xi}_*^{(0)}$ with parameter ε . It is seen that when the preferred directions of the two anisotropies are the same, i.e., $\theta_0 = 0$, the minimum eigenvalue $\hat{\xi}_*^{(0)}$ reduces with the increase of anisotropic surface-tension coefficient α_4 , increases with the augment of parameter ε , and is unrelated to anisotropic interface kinetic coefficient β_4 in the low order; when the angle $0 \leq \theta_0 \leq \pi/4$, as the θ_0 increases, the minimum eigenvalue $\hat{\xi}_*^{(0)}$ increases; when the angle $\pi/4 \leq \theta_0 \leq \pi/2$, as the θ_0 increases, the minimum eigenvalue $\hat{\xi}_*^{(0)}$ decreases. In addition, the results show the composite solution for the interface shape function $\eta_{\rm B}$ described on (X, Y) plane. It is seen that both of the anisotropy and the angle θ_0 have a significant effect on the total length and the root of deep cellular crystal, however, have little influence on the other solid-liquid interface, such as the top of deep cellular crystal. When the angle θ_0 is 0, as anisotropic coefficient increases, the total length of the finger increases, the curvature of the interface near the root increases or the curvature radius decreases. It is found that the influence of the anisotropic surface-tension coefficient on interface morphology is more remarkable than that of the anisotropic interface kinetics coefficient. when the angle $0 \leq \theta_0 \leq \pi/4$, as the θ_0 increases, the total length of the finger decreases, the curvature of the interface near the root decreases or the curvature radius increases; when the angle $\pi/4 \leq \theta_0 \leq \pi/2$, as θ_0 increases, the total length of the finger increases, the curvature of the interface near the root increases or the curvature radius decreases.

Keywords: directional solidification, anisotropic surface tension, anisotropic interface kinetics, deep cellular crystal growth

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